

AGILE GSE for the calibration of the AGILE Payload at BTF-LNF

M.Trifoglio, INAF IASF Sezione di Bologna
on behalf of:

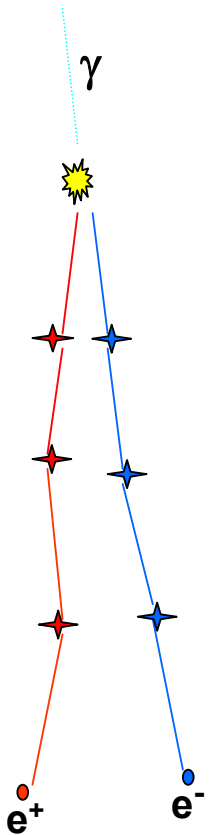
SC & MGSE:

- **Andrea Bulgarelli, Fulvio Gianotti** (s/w design and development), INAF IASF - Bo
- **Alessandro Traci, Alessandro Mauri** (MGSE h/w design and development) INAF IASF – Bo

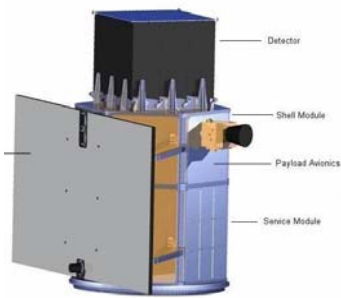
OBT reconstruction for PTS:

- **Tom Frøysland** (h/w design and development) INFN – Tor Vergata

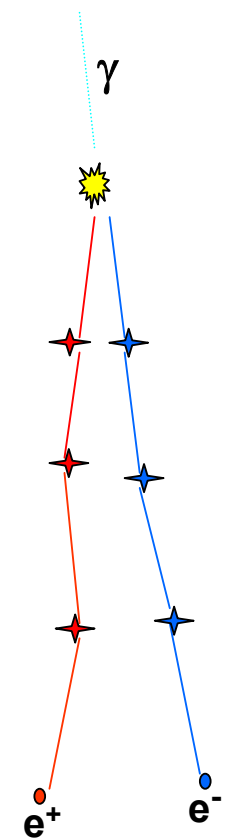
EGSE & Cooling System: **Alenia**



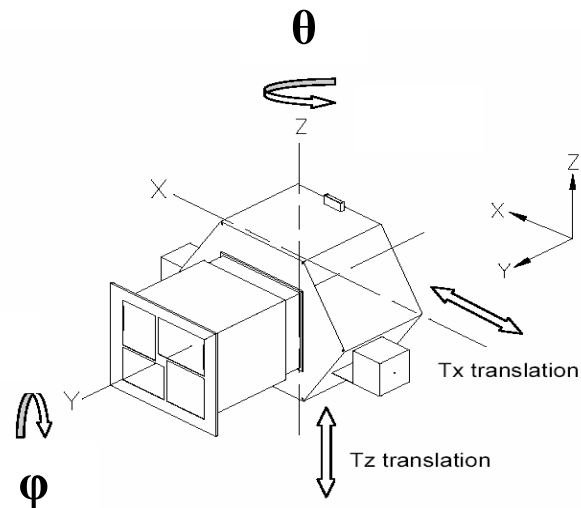
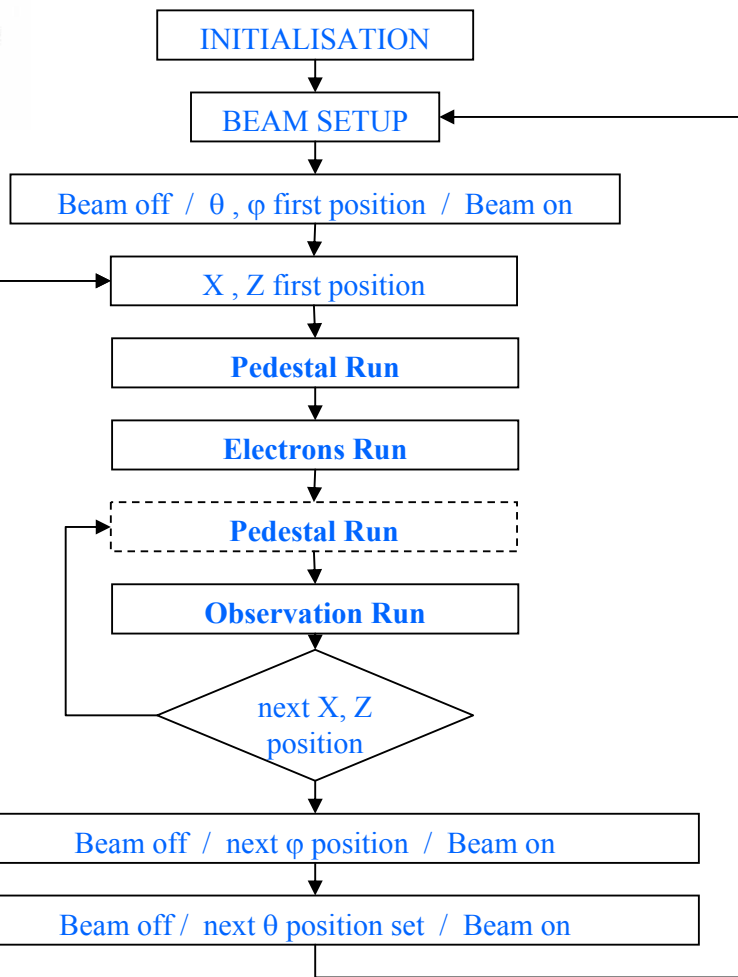
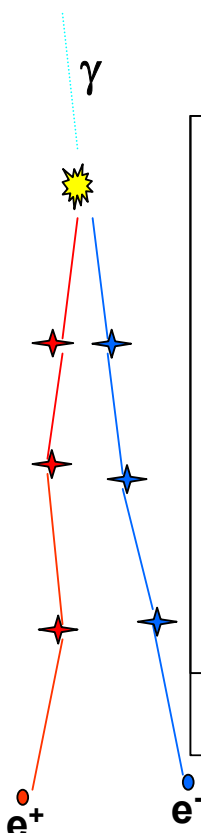
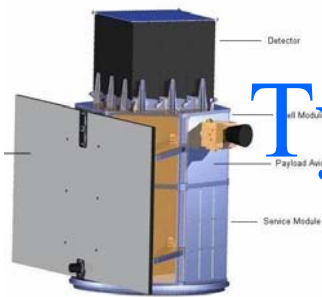
Contents

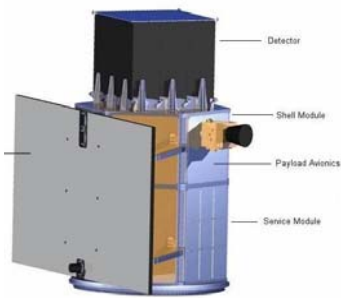


- Typical Agile Calibration Session
- Requirements on the AGILE MGSE and EGSE
- Agile MGSE Items
- Payload installation
- Agile EGSE Items
- Overall setup
- EGSE Data Flow



Typical Agile Calibration Session

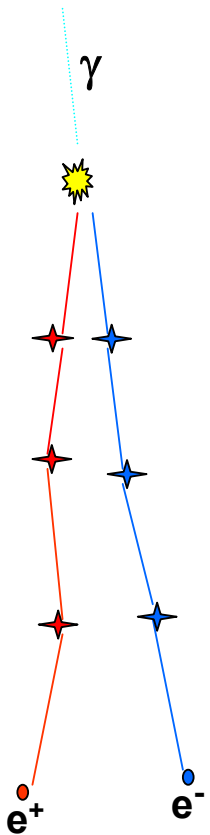




Requirements on the AGILE MGSE

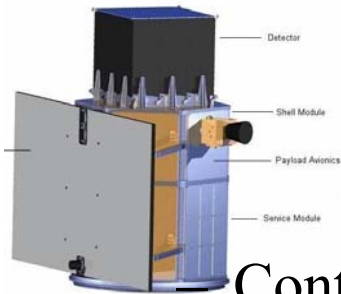
(in red those specific for the BTF)

- Control of the Payload environment (**cleanliness**, temperature, humidity)
- **Move the IPL (200 kg) from its transportation trolley (and vice versa)**
- **Position the IPL in front of the beam by means of X-Z translations and Θ , Φ rotations**



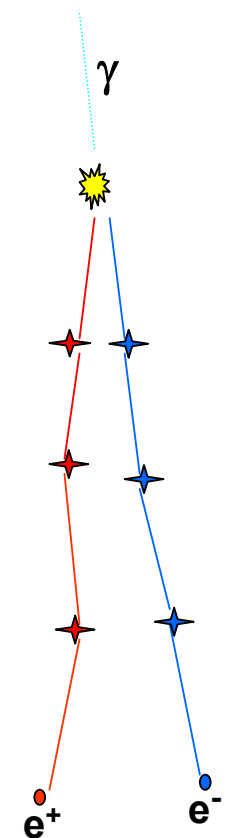
AGILE MGSE items

(in red those specific for the BTF)



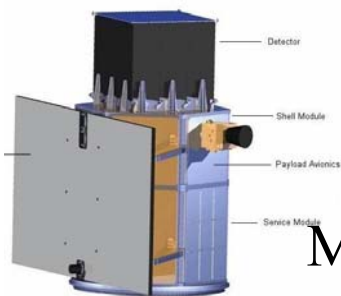
Control of the Payload environment (**cleanliness**, temperature, humidity)

➔ **Cooling System (Laben) + Filter Unit + IPL Cover (IASF-Bo)**

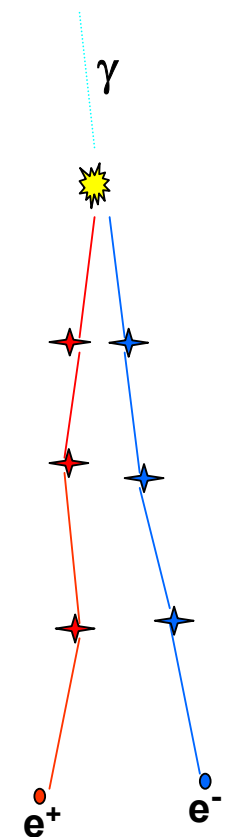


AGILE MGSE items

(in red those specific for the BTF)



MGSE to move the IPL (200 kg) from its transportation trolley to the Calibration MGSE positioned in front of the Beam (and vice versa) → **AIV MGSE (IASF-B0)**

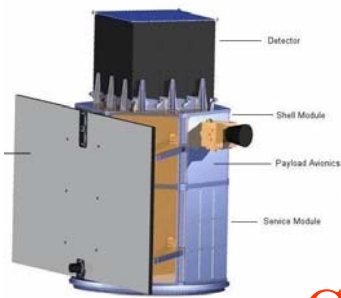


Already used for the IPL Assembly Integration and Verification activities at Alenia



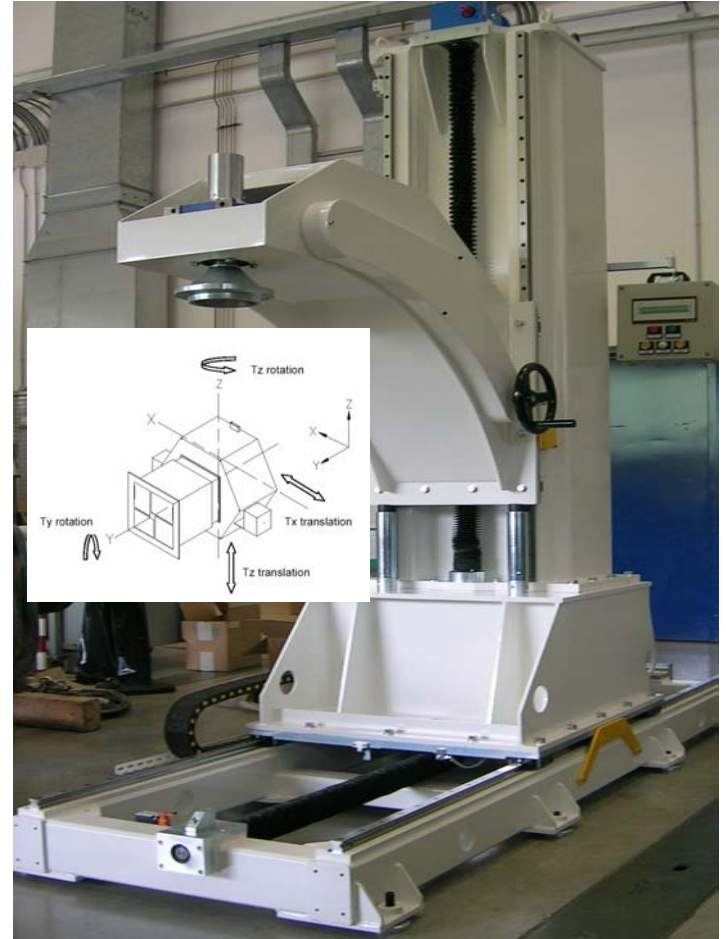
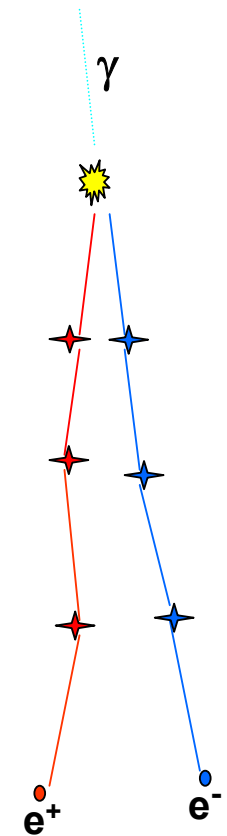
... and designed to be re-used for mechanical handling at BTF

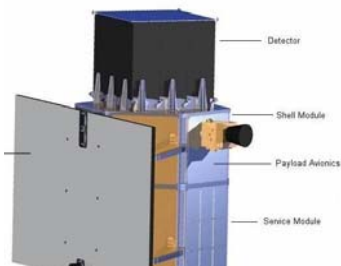
AGILE MGSE items (in red those specific for the BTF)



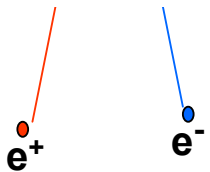
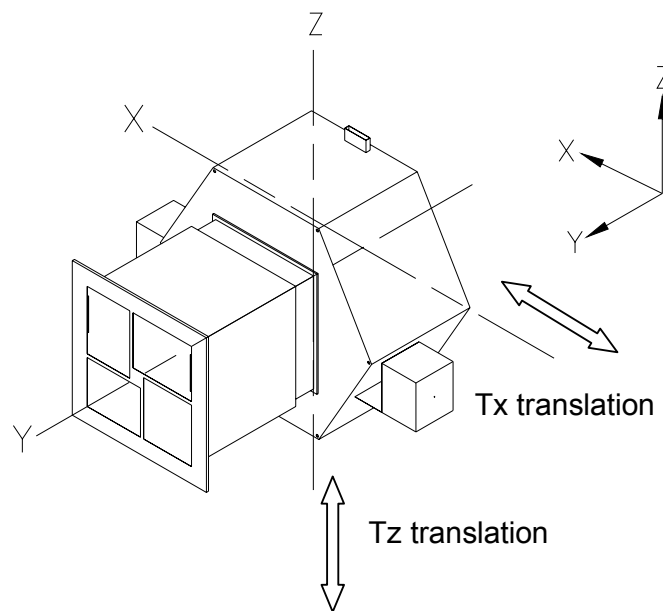
- Calibration MGSE movements to position the IPL in front of the beam by means of X-Z translations and Θ , Φ rotations

➔ **Calibration MGSE (IASF-Bo)**

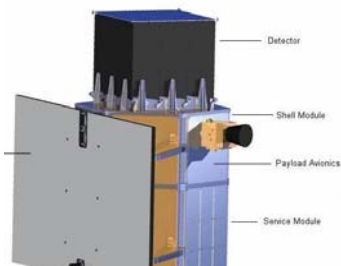




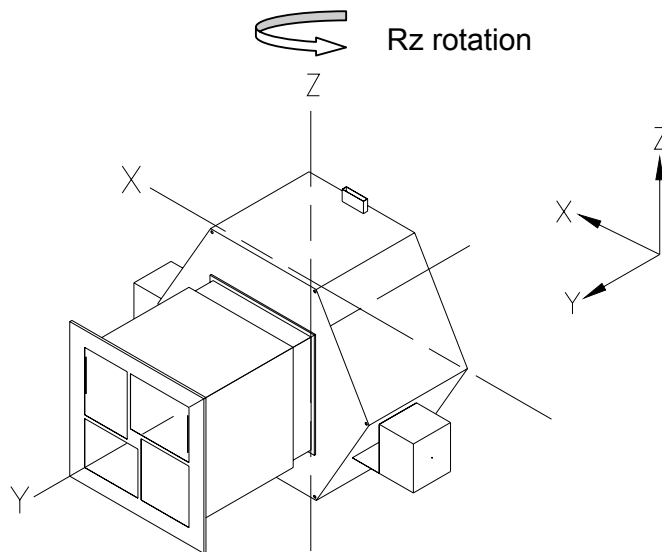
Calibration MGSE: Tx/Tz Translation Stage Performance



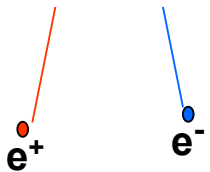
- **Calibration only**
- **motorized**
- **translation range:** [0,1338] / [0,800] mm
- **minimal incremental motion:** 0.5 mm
- **absolute accuracy:** ± 0.7 mm over the whole range
- **bi-directional repeatability:** ± 1 mm over the whole range
- **speed:** 0-600 mm/min
- **accel.:** 0,15 m/s²
- **display resolution:** 0,1 mm
- **display format:** mm \pm nnn.n (e.g. +160.6)



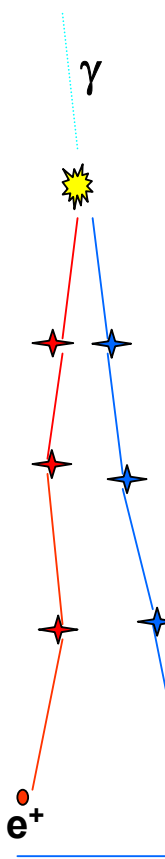
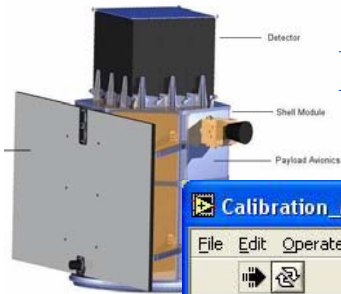
Calibration MGSE: Rz Rotation Stage Performances



- **Calibration MGSE only**
- **manual**
- **reduction: max 63:1 (irreversible)**
- **range: $[0^\circ, +180^\circ]$**
- **minimal incremental motion: 0.5°**
- **absolute accuracy: $\pm 1^\circ$**
- **bi-directional repeatability: $\pm 1^\circ$**
- **display resolution: 0.1°**
- **display format: decimal degrees \pm ggg.d (e.g. +160.6)**



MGSE Computer GUI for the remote commanding of X-Z translations of the IPL in front of the beam



Calibration_MGSE_1.3.vi

File Edit Operate Tools Window Help

MOTOR'S POWER ON OFF

DRIVER'S RESET

X Local Reset

Z Local Reset

LOCAL **REMOTE**

EMERGENCY

Extra Corsa X FW

Extra Corsa X BW

Extra Corsa Z FW

Extra Corsa Z BW

BOARD Initialize

START Monitoring

START LOG

HOME + INDEX X Axes

HOME + INDEX Z Axes

START X

STOP ALL

START ALL

KILL X

HALT X

STOP X

CURRENT POS. Cur-RZ (Degree) **0.0** Target-RZ **0**

CURRENT POS. Cur-RY (Degree) **0.0** Target-RY **0**

Z Axis H/W Status

| | |
|--------------------|-----------------------|
| 0 Run/Stop | 8 Velocity Threshold |
| 1 Profile Complete | 9 Position Brkpt |
| 2 Motor Off | 10 Home Found |
| 3 Following Error | 11 Index Found |
| 4 Limit Switch | 12 High Speed Capture |
| 5 Home Switch | 13 Reverse Direction |
| 6 SW Limit Switch | 14 Blend Complete |
| Reserved | 15 Move Complete |

X Axis H/W Status

| | |
|--------------------|-----------------------|
| 0 Run/Stop | 8 Velocity Threshold |
| 1 Profile Complete | 9 Position Brkpt |
| 2 Motor Off | 10 Home Found |
| 3 Following Error | 11 Index Found |
| 4 Limit Switch | 12 High Speed Capture |
| 5 Home Switch | 13 Reverse Direction |
| 6 SW Limit Switch | 14 Blend Complete |
| 7 Reserved | 15 Move Complete |

LOAD Conf File

LOAD Conf LINE

MOVEMENT Completed

| Line # | X Position | Z Position | RZ-Theta | RY-Phi |
|--------|------------|------------|----------|--------|
| 1 | 362.8 | -554.7 | 0 | 0 |

| # | X | Z | RZ | RY |
|---|--------|---------|------|------|
| 1 | 362.80 | -554.70 | 0.00 | 0.00 |
| 2 | 268.20 | -649.30 | 0.00 | 0.00 |
| 3 | 457.40 | -649.30 | 0.00 | 0.00 |
| 4 | 457.40 | -460.10 | 0.00 | 0.00 |
| 5 | 268.20 | -460.10 | 0.00 | 0.00 |

Current Z Position (mm) **-554.70**

Z Target Position (mm) **-554.70**

Z Velocity **0**

KILL Z **HALT Z** **STOP Z**

Calibration MGSE Control Panel

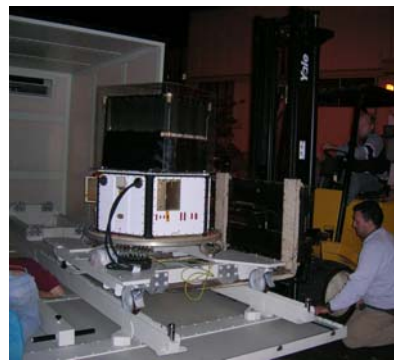
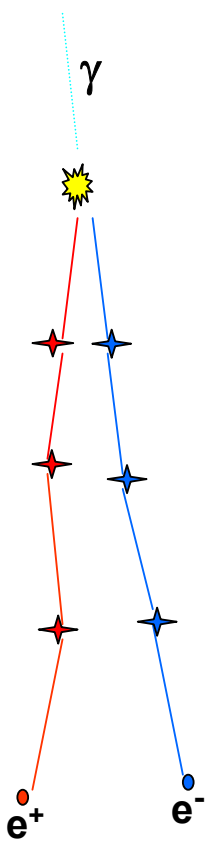
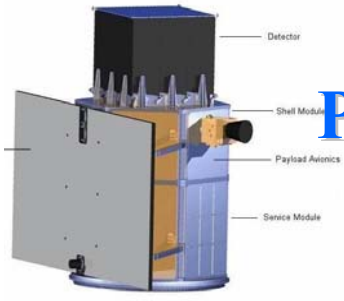
X Velocity **0**

Target X Position (mm) **362.80**

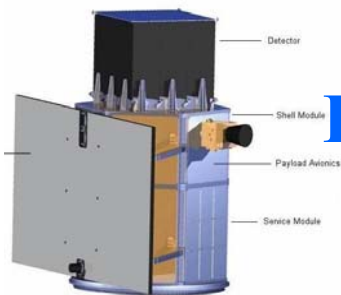
Current X Position (mm) **362.80**

CONFIGURATION FILE C:\MGSE\CONF\MGSE_Fronte_Piano_In_Asse.con.txt

Payload installation at BTF: first day (2/11/2005)

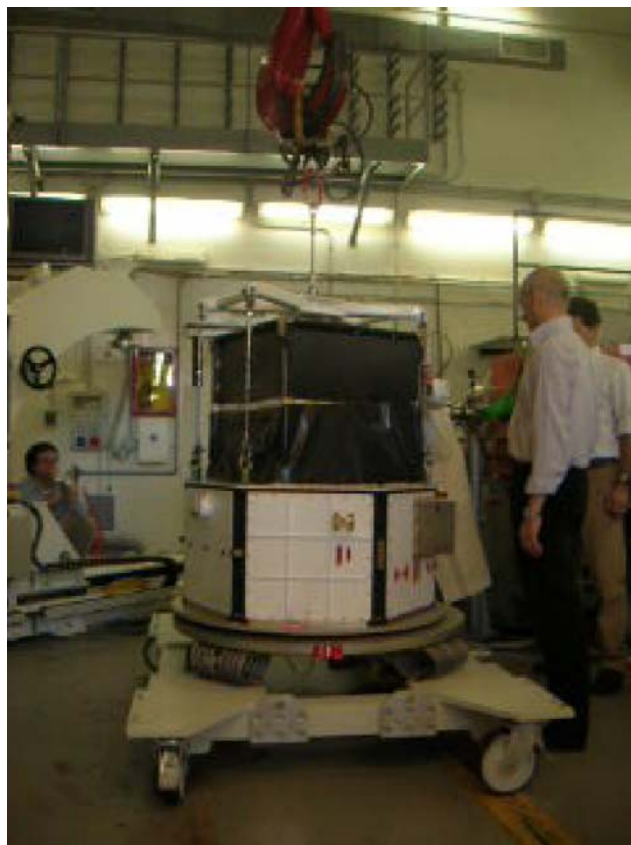
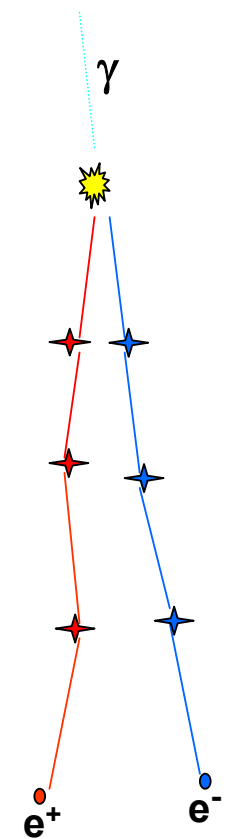


AGILE IPL on its transportation trolley is ready to be mounted on Calibration MGSE positioned in front of the Beam

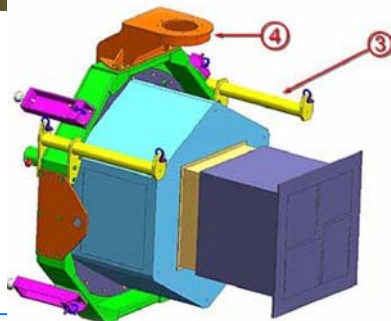
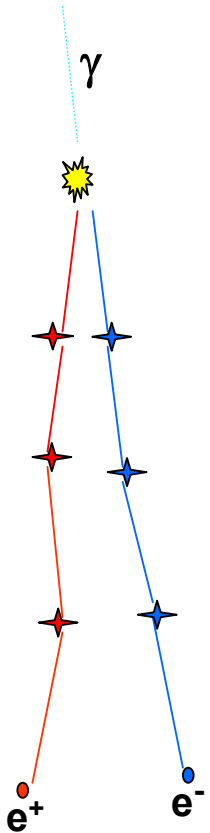
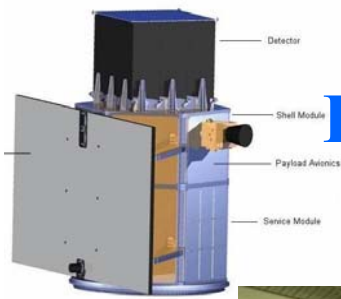


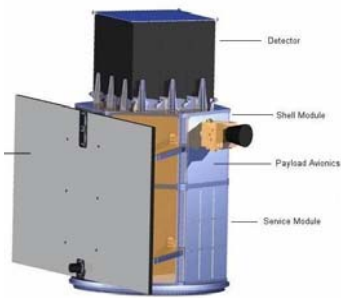
Payload installation at BTF: 2nd day (3/11/2005)

AGILE IPL is moved from its transportation trolley to the AIV MGSE (3/11/2005)



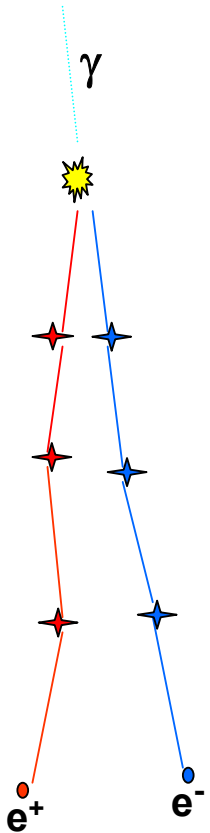
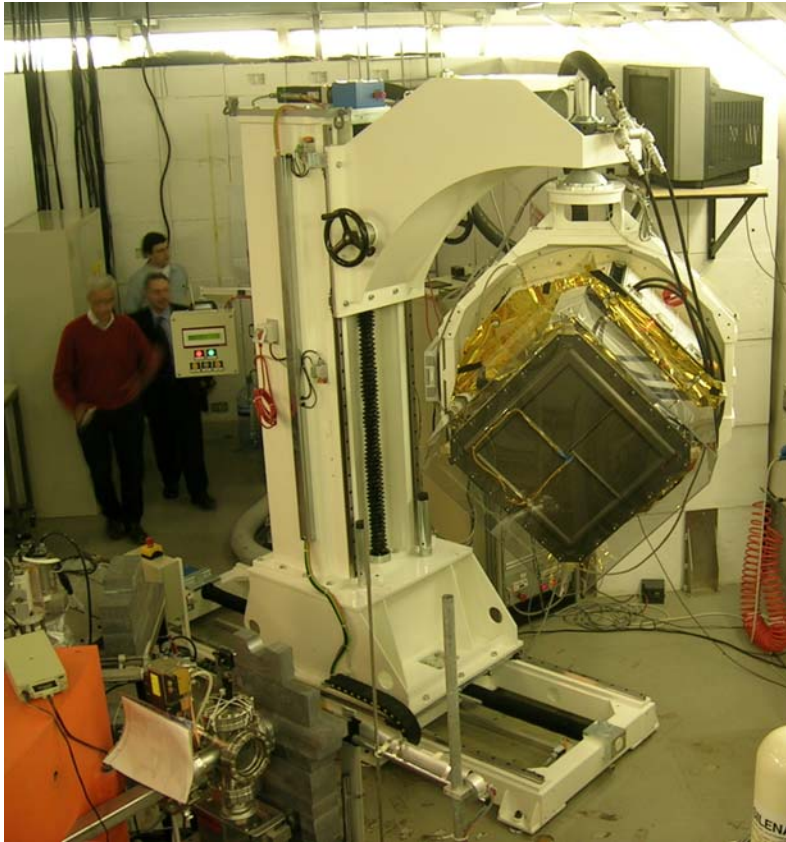
Payload installation at BTF: 2nd day (3/11/2005)

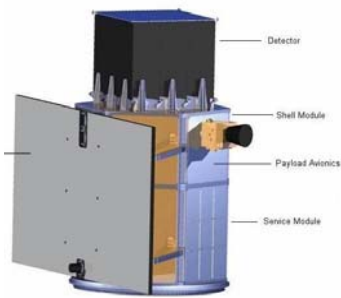




AGILE Mechanical setup at BTF

Final configuration with the AGILE IPL mounted on the MGSE and interfaced with the cooling and cleanliness system

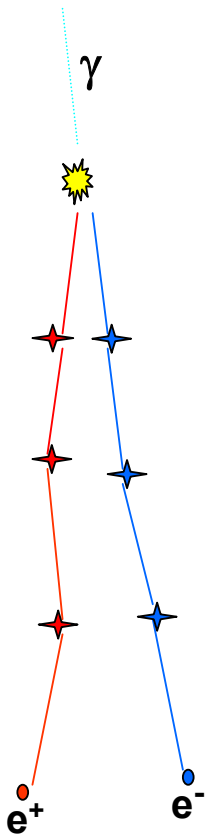




Requirements on the AGILE EGSE

(in red those specific for the BTF)

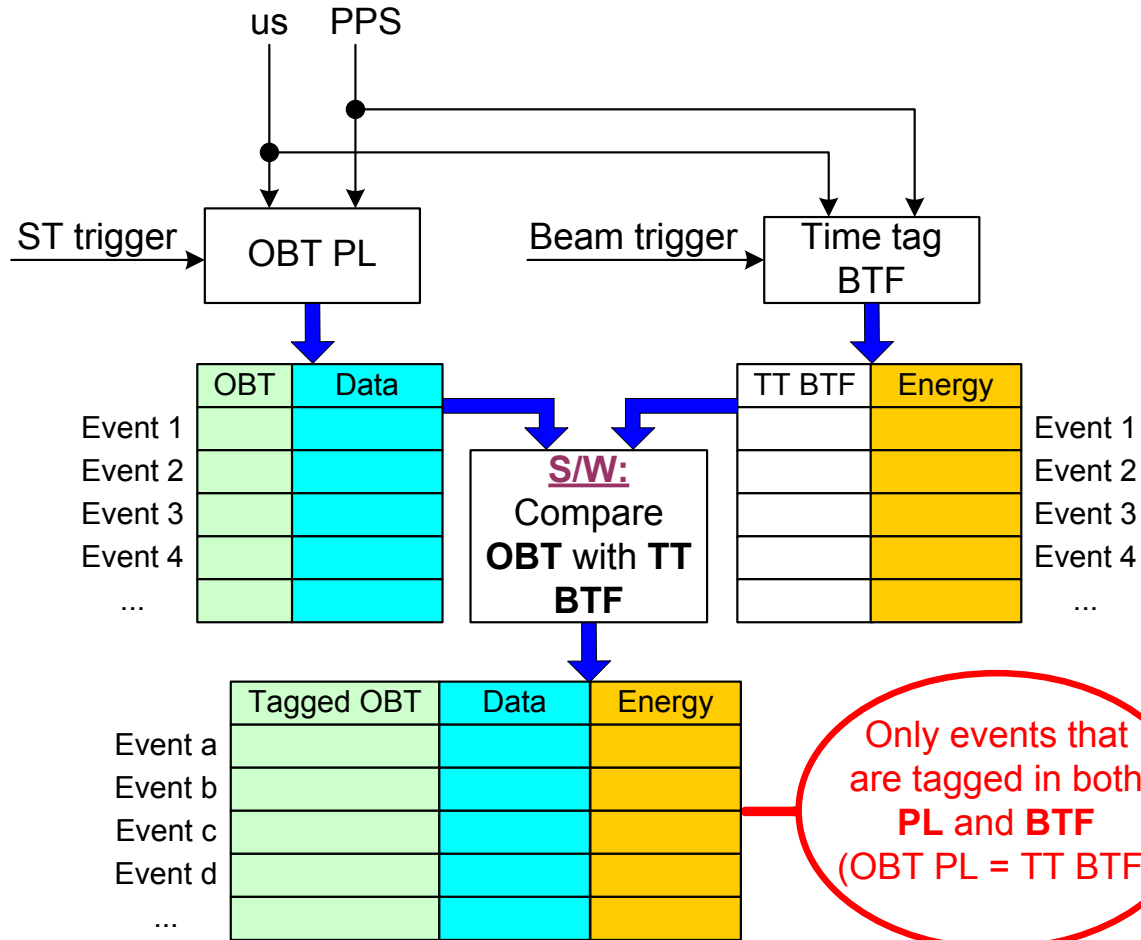
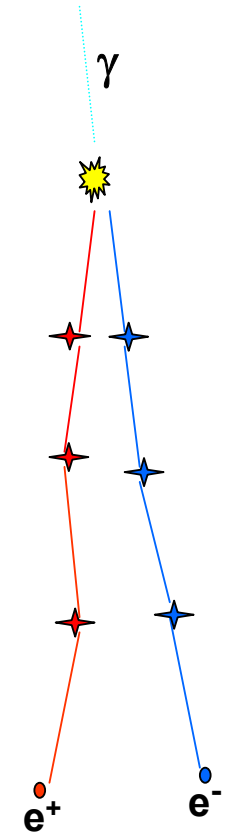
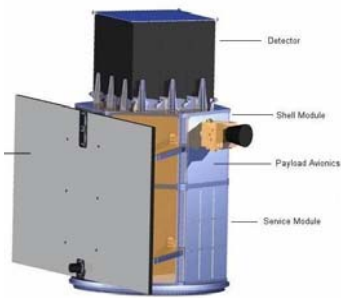
- OBT reconstruction for PTS time tagging
- Bus Simulation (Bus OBDH and power), IPL commanding and health monitoring
- On-line acquisition, archiving, processing and Quick Look of the IPL TM Scientific ratemeters and event data
- On-line PTS data analysis, monitoring and archiving of the Photo Tagging System data



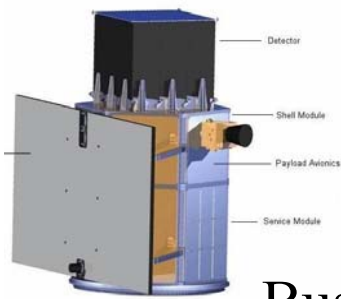
AGILE EGSE items

OBT reconstruction for PTS time tagging

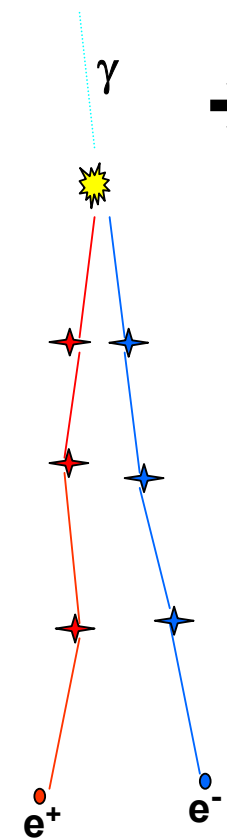
➔ VME Board (INFN)



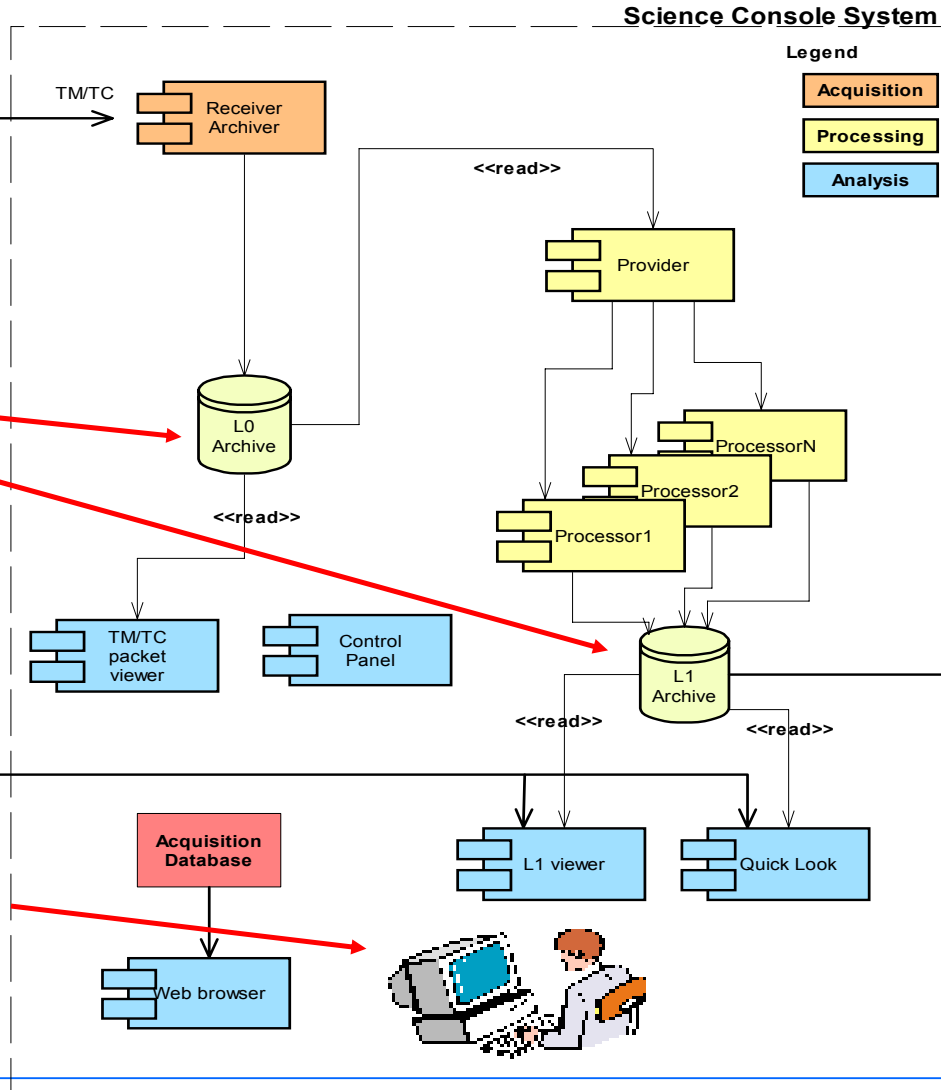
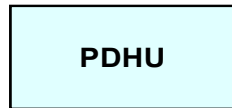
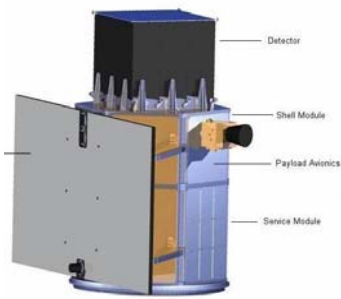
AGILE EGSE items



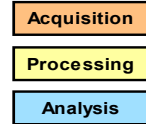
- Bus Simulation (Bus OBDH and power), IPL commanding and health monitoring
- ➔ **EGSE FEE + EGSE CCOE (Laben)**



Science Console Architecture



Legend



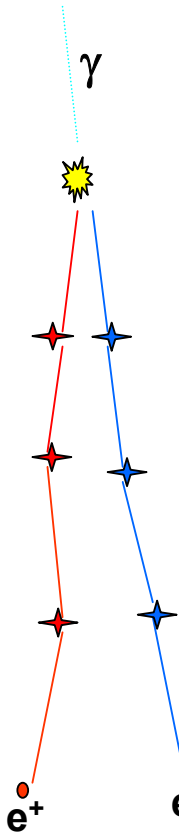
For BTF:

Added the PTS data analysis and archiving

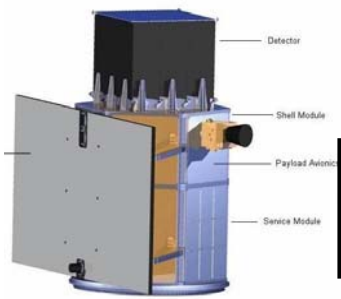
Added the log of:

- MGSE position
- Beam parameters
- PTS parameters

Added the PTS Quick look



Overall setup at BTF



Laben
IPL EGSE
CCOE

EGSE LAN Switch

IPL Science
Console
PC

BTF LAN Switch

EGSE LAN Switch

MGSE
Remote
Console

MGSE
Computer
and Local
Console

MGSE
Control
Rack

Laben IPL
EGSE
FEE

Air Filter
Unit

Cooling
System

PTS TE Console

BTF LAN Switch

PTS TE
OBT
Reconstr.

BTF
Consoles

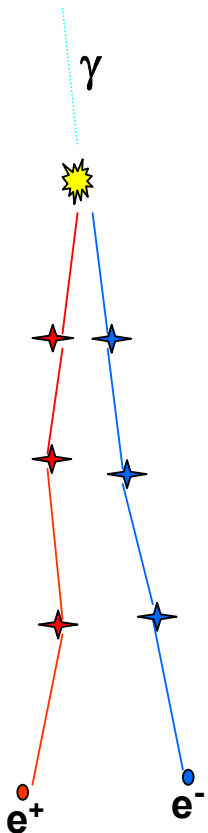
BTF
Surveillance
Monitors

MGSE
Positioning
Device

IPL

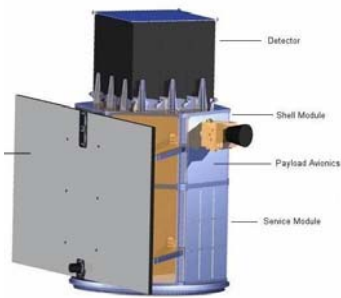
Tagging
Detector

Beam

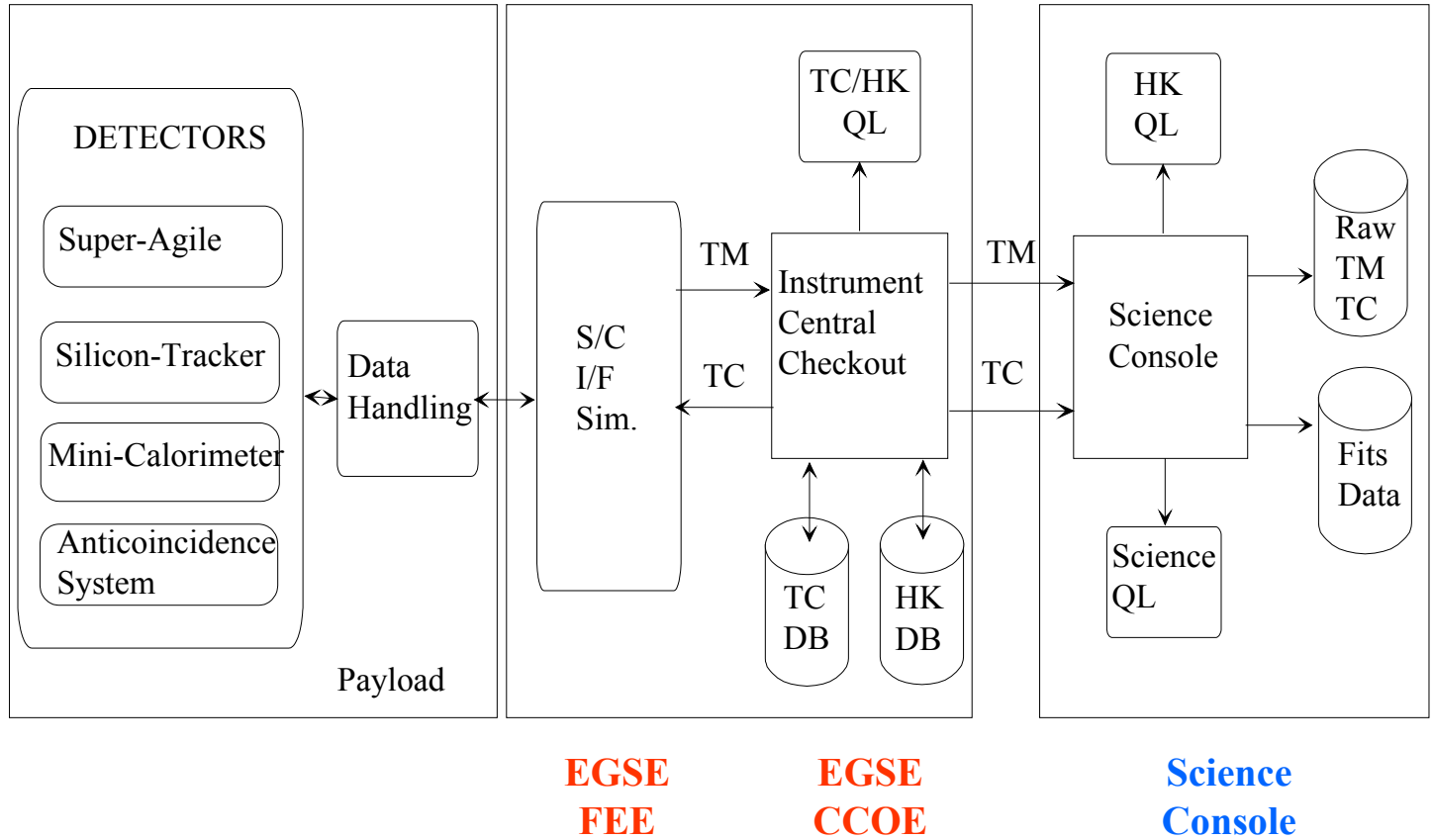
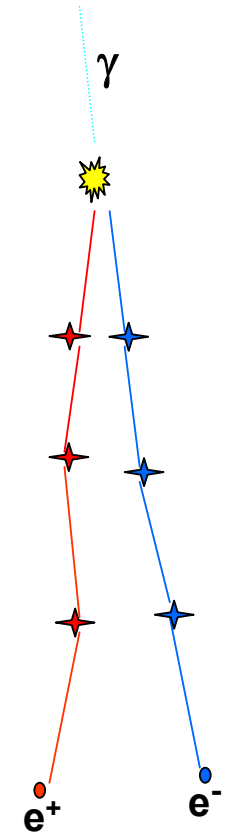


Control and User Area

Beam Area



EGSE DataFlow: IPL Commanding, control and data archiving



EGSE Data Flow: Science Console archiving

